

LEM SAW HEAD BELT ADJUSTMENT

IMPORTANT

It is imperative that the belts are tensioned after the first 8 hours of work.

TO TENSION THE BELTS

1. Loosen the 4 bolts on each of the bearing blocks but not the one on the hydraulic motor.
2. Start tensioning at the motor bearing and move out to both ends.
3. Tensioning is done with the tensioning screws placed inside each bearing block.
4. Have the belts rigid but not under tension. Make two marks on the belt 400mm apart, progressively tension the belt until the marks are 402.5mm apart.

Do not forget to turn the belt round the pulley while tensioning.

It is recommended that the belt tension is checked again after having manually turned the belt round one circuit.

