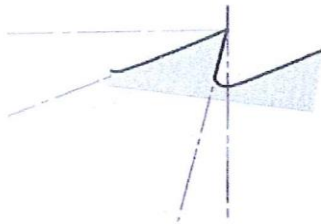


LEM SAWBLADE SHARPENING

On average it is necessary to check the condition and sharpen the blades every 8 hours. If the blade becomes deformed it must be serviced by a saw blade specialist.

SHARPENING

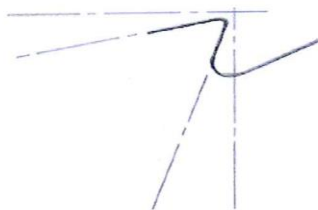
YES



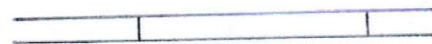
YES



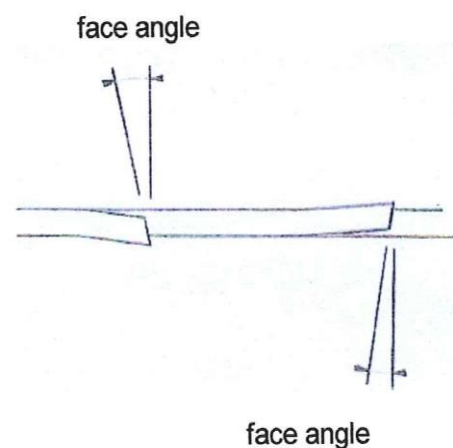
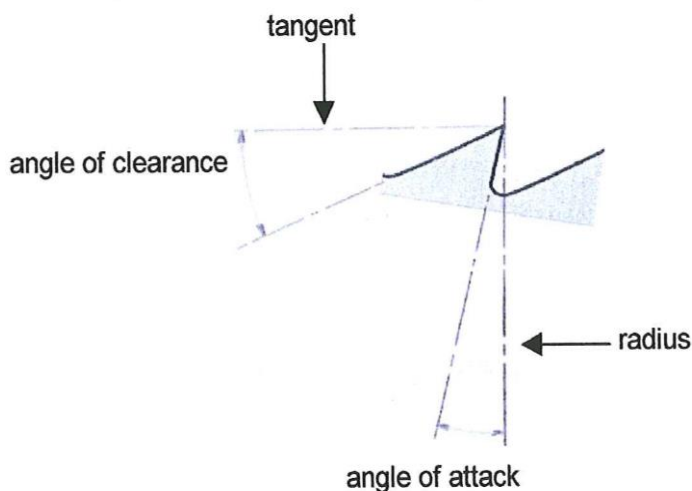
NO



NO



The saw teeth must be sharpened accurately to the angle of attack and the angle of clearance.



The recommended angle of attack must be set between 5° for cutting hard wood and 10° for cutting green wood.



The recommended angle of clearance must be set between 14° for cutting hard wood and 18° for cutting green wood.

The recommended face angle with alternating chamfers must be between 5° for cutting hard wood and 15° for cutting green wood.

THE SET

YES



NO



Correct set is essential for the efficient and safe operation of the saw.

600, 650 and 700mm diameter blades with a body thickness of 4mm must have a set between 0.8 and 1mm.

